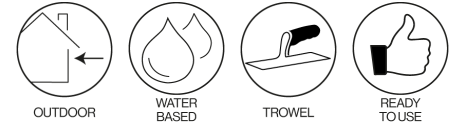


rivatone plus g15

technical sheet - ed. 10/2025



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Acrylic coating - 1.5 mm thick

DESCRIPTION

Coating based on acrylic resins in dispersion. Contains additives that facilitate application and formation of a film as well as marble granules and quartz sand with controlled absorption, max particle size 1.5 mm. It protects the film from attack by algae, fungi and mould, certified by the GFC Chimica, resistant to different climatic conditions and not afraid of saltiness. Product verified according to UNI EN 15824 and ETAG n. 004 for the use of the CE mark. For outdoors.

MAIN PROPERTIES

- Compact effect
- Filler
- Low absorption



TECHNICAL DATA

Volatile organic compounds (VOC)	Cat A/c (2004/42/CE); EU limit 40 g/l (2010). This product contains max 12,00 g/l of VOCs.
Water absorption (class W) (EN 1062)	Class W2 - Medium
Film aspect EN 13300	Matt G3 (≤ 10 gloss 85°)
Drying time	Under standard environmental conditions, it can be overpainted after 24 hours. In case of low temperatures or high humidity, drying times can vary considerably.
Type of binder	Acrylic 7-9
Classification (UNI 8681 / UNI 8682)	Plastic coating for continuous application - natural granules - G2 - Skimmed - R2 - S2
Thermal conductivity (λ) (EN 1745)	$\lambda=0.93$ W/(mK)
Solid content	87 \pm 2 %
Adhesion on concrete (EN 1542)	> 0.7 MPa
Granulometry (EN 13300 / EN 1062)	1.5mm
Vapour permeability (class V) (EN 1062)	Class V2 - Medium
Specific weight	1900 \pm 100 g/l
Reaction to fire (EN 13501-1)	A2 - s1, d0

CHARACTERISTICS

Overpaintable	Compatibility with other products: compatible with all water-based products
Dilution	Water; Ready to use
Colour range	White and Colours can be achieved with the You Color tinting system
Coverage	With the application of 1 coat: 3 Kg/m ²
Coverage per pack	(25Kg): 8.3 m ² , approx. Coverage varies according to the roughness of the substrate.

APPLICATION

Ambient Conditions:

min +5°C max +35°C max RH 80%

Type of Equipment:

metal trowel, plastic trowel, airless

PlastCoat 1030-diam and lung 10MT/DN25-nozzle decorative nozzle 6mm-type stator W10/3(yellow) pressure 4.5 bar

Suitable Substrates:

Cement-based plaster, painted plaster, lime-based plaster and paint, exposed reinforced concrete, precast concrete features and panels, gypsum and fibre cement walls and features.

Preparation of the Substrate:

All substrates must be free of release agents and must be dry, clean and coherent. Plasters must be sufficiently cured according to the type of material and manufacturer's instructions. On surfaces with mould or algae, first apply a coat of Vitasana Solux (IVAS) and wait at least 24 hours before proceeding as indicated in the technical data sheet. In the case of old paint or dusty substrates, we recommend applying a coat of PRIMACRIL/MICRALICA (IVAS) consolidating primer or removing them if this is not sufficient.

In the case of stripped substrates or in the presence of release agents, we recommend using the solvent-based consolidating primer NITROFIX (IVAS).

Application Procedure:

Mix using a low speed mixer. Apply RIVATONE PLUS G15 with a metal trowel to achieve a uniform, continuous layer. When the layer is not dry (after about 5 minutes, depending on the weather conditions), finish with a plastic trowel with rotary movements to achieve the desired aesthetic effect.

Notes:

Add a little water if necessary to achieve the right consistency. Do not apply when in direct sunlight or when it is very windy. Delay in drying during the initial period of exposure to the weather can form unsightly streaks on the surface due to condensation, fog or rain. Depending on the intensity of the colour, this effect may be more or less evident but does not imply any reduction in product quality. As a rule, these imperfections disappear on their own upon additional exposure to heavy rainfall. The product completes the drying and polymerization processes within 10-15 days in optimal environmental conditions (23°C; R.H. max 85%). The use of natural raw materials can cause small differences in color and the presence of "black dots". Verify that the color tone matches; in the case of multiple lots for the finishing of a building, be sure to use the same lot on an entire elevation from corner to corner; it is also important to always work with the same technique, applying the material evenly. Irregular absorption of the support can alter the colour.

Over time, atmospheric agents, the intensity of UV radiation and the action of humidity inevitably modify the surface, therefore visible alterations of the color are possible.

STORAGE

Packaging:

25 Kg - 5 Kg

Storage:

1 year when stored in undamaged packages at between 5 and 30°C; cannot endure frost and direct sunlight

Disposal and safety indications:

Dispose of in accordance with local regulations.

For information on possible hazards, refer to the safety data sheet

TECHNOLOGIES/CERTIFICATIONS

